



Fluting SFT Medium

Property	Values					
Substance, g/m ²	90 ±3	100 ±3	110 ±3	120 ±3	135 ±3	150 ±3
SCT CD, kN/m, min	1,50	1,72	1,89	2,06	2,32	2,58
CMT30, N, min	155	172	189	206	232	258
Cobb30, g/m ² , min	30-70	30-70	30-70	30-70	30-70	30-70
Moisture, %	6 - 9	6 - 9	6 - 9	6 - 9	6 - 9	6 - 9

Manufacturer: Kamenskaya Paper and Board Mill
Valid from 10/15/2013



Fluting SFT Medium

Property	Values
Substance, g/m ²	120 ±5
BST, kPa, min	260
SCT CD, kN/m, min	2,10
CMT30, N, min	220
Cobb30, g/m ² , min	30-70
Moisture, %	6 - 9

Manufacturer: Kartontara Mill
Valid from 12/11/2013



Fluting SFT Medium

Property	Values			
Substance, g/m ²	120 ±5	135 ±5	150 ±5	175 ±5
SCT CD, kN/m, min	2,1	2,4	2,6	3,1
CMT0, N, min	220	250	280	320
Cobb30, g/m ² , min	30-70	30-70	30-70	30-70
BST, kPa, min	260	340	370	420
Moisture, %	7 +2/-1	7 +2/-1	7 +2/-1	7 +2/-1

Manufacturer: Aleksinskaya Paper and Board Mill
Valid from 07/01/2018